



Painting Instructions for Unfinished Commercial Covers Galvanized and Galvannealed

1. Before painting ensure the temperature and humidity are within the paint manufacturers guidelines.
2. If the surface is dirty remove all soil cement and other surface dirt with a stiff brush.
3. Lightly scour the surface with a fine grit sanding paper.
4. Using a clean rag dampened with turpentine, acetone, or other mineral spirits to remove all dirt, dust, debris, grease, oil and soil. Always follow the solvent manufacturer's directions clearly. Do Not use vinegar, muriatic acid or other acids.
5. Allow the surface to dry thoroughly.
6. Paint the surface with a primer. Use a non-alkyd, adhesive type primer, as proper adhesion of the primer is critical. Never use alkyd or oil-based primers.
7. Allow the primer paint to dry thoroughly following the paint manufacturer's instructions.
8. Apply coat of desired color paint following paint manufacturer's instructions.



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